

EDNES DAY September 23





Florida Concrete and Products Association Welcome Remarks

Florida Concrete and Products Association has a long history in the State of Florida and is the newest chapter of the American Concrete Pavement Association with dedicated staff supporting local concrete paving projects. Join the conference to hear how we are working hard to help Florida transition to a more resilient state.

President Florida Concrete &

Matt Sitter

Products Association



Meeting the needs of a rapidly growing population.

The Secretary will present the current state of the Department and how it is working through the pandemic. Taking advantage of the shutdown to expedite projects. Working with industry on research projects and guidelines. Florida continues on track to meet the needs of a rapidly growing population.

Kevin Thibault

Secretary Florida Department of Transportation



State of the Concrete Pavement Market

The presentation will cover the current state of the concrete paving market in Florida. Including past concrete pavement projects (including quantities placed and cost) for the last 5 years and concrete pavement candidate list (current list of committed projects with schedule and cost) for next 5 years.

Tim Lattner Director, Office of Design Florida Department

of Transportation



Jerry Voigt CEO & President

American Concrete

Pavement Association

National Update on ACPA and Concrete Paving Mr. Voigt will provide a summary of ACPA's recent activities and accomplishments, and an update on the U.S. concrete paving industry. Despite challenges including the pandemic there is a reason to be op-

timistic about the long-term future of the concrete paving industry. Agencies are starting to realize the role concrete pavements can play in fostering healthy inter-industry competition and in strategic applications like high-traffic routes and disaster or floodprone corridors.

1:00-2:30 | SESSION 2 | TOOLS AND RESOURCES



Moderator Monica Manolas

President **Ash Grove South**



Gordon Smith

National

Associate Director

Working Together to Advance Concrete Pavement Technology

The National Concrete Pavement Technology Center at Iowa State University has pursued a mission to advance the state of the art of Portland cement concrete pavement technology through collaborative partnerships with Agency, Industry and Academia.

Today's presentation will provide insight to the activities, collaborative research and technology transfer programs plus a long list of resources that are available from the CP Tech Center. We will also explore **Concrete Pavement** how you can benefit from and become involved in **Technology Center** working together with those who fund, design, build and maintain new concrete pavements and concrete overlays. Specific insight will be provided about programs like Performance Engineered Mixtures (PEM), innovative rehabilitation/resurfacing with concrete overlays, utilization of recycled resources, pavement restoration, pavement sustainability/resiliency and

applied concrete pavement research initiatives.

Designing Concrete Pavements - Best Practices

also includes developing a durable mixture design that

can be placed appropriately. This presentation will

touch on these and other design aspects that are re-

quired to create a successful concrete pavement job.



Performance Engineered Mixtures, It's Time For A Change

For decades, owner agencies have used prescriptive specifications that relied primarily on slump, air, and strength as indicators of concrete quality and durability. New technologies are available to better assess and control the quality of concrete. This presentation will discuss the Performance Engineered Mixtures initiative, including ongoing national work and state and industry implementation.





James Greene Pavement Research Engineer

Florida Department

of Transportation

The Florida Concrete Test Road will include 2.5 miles of experimental concrete pavement open to real world

Florida's Concrete Test Road Initiative

traffic. It will allow for a comprehensive in-service performance assessment of new and emerging concrete pavement technologies while giving full consideration to factors such as traffic loading, design features, materials properties, construction practices, and environmental conditions. The test road will be unique in that it is the only full-scale concrete pavement test facility of this type in the Southeastern United States.

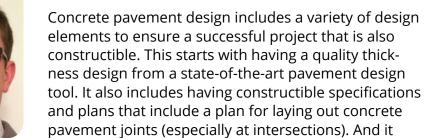
SESSION 3 **BEST PRACTICES PANEL** 3:00-4:30



Moderator Timothy Ruelke Director, Office of Materials Florida Department of Transportation



Eric Ferrebee Director of Technical Services



American Concrete Pavement Association



John Roberts Executive Director International **Grooving and Grinding Association**

Improved Performance & Customer Satisfaction

Using Diamond Saw-Cut Surface Textures

Ride quality, noise reduction and safety improvement are factors in both pavement type selection as well as pavement rehabilitation and preservation. The concrete pavement industry has focused on concrete pavement improvement including tire/pavement noise, smoothness and friction. After over a decade of research, the industry has developed a body of knowledge detailing the benefits, costs and best practices related to diamond saw cut surfaces; the quietest, smoothest and most durable concrete surfaces ever developed. This presentation will cover basic construction principals, available diamond surface textures, benefits and costs.



Sam Joiner General Manager



Ajax Paving

Joey Wood Construction Project Engineer Eisman & Russo

State Road 200: Collaboration leads to success

All large projects come with challenges. How those challenges are addressed will directly affect the outcome of the project. This presentation will focus on lessons learned, best practices and how the right partnering relationship made the project a success.













RSDAY September 24



Moderator Amy Wedel Director of Concrete Pavement Florida Concrete & Products Association



Future of Freight in Florida

and the loads they carry.

Multi modal Operations Freight travel demand has been a growing source of demand on the transportation network and, historically, has grown at rates faster than person-travel demand growth. The shipment of materials and products to meet the needs of individuals and businesses is a major source of travel demand on the transportation system. Trucks involved in freight transportation are third only to person travel for daily activities and tourist/visitor travel in terms of vehicle miles of travel on our roadway system. The impact of freight on our transportation system is further accentuated by the fact that trucks consume greater roadway capacity than cars due to their size and performance characteristics and have a more significant impact on the roadway condition due to the weight of trucks



9:00-10:30

Jeremy Gregory Executive Director Concrete **Sustainability Hub** Massachusetts Institute of

Technology

Pavement-vehicle interaction: how smoothness and stiffness play a role in fuel consumption

SESSION 4

Pavement-vehicle interaction (PVI) is the component of vehicle rolling resistance that describes how the condition of the pavement affects the performance of vehicles driving on them. This talk will focus on the PVI mechanisms of smoothness/roughness and stiffness and how they affect the excess fuel consumption (EFC) of vehicles. Although EFC due to PVI may only lead to a few percent increase in fuel consumption for a single vehicle, the impacts of EFC due to all of the cars and trucks driving on the nation's roads is significant. For the life cycle environmental impacts of pavements, EFC due to PVI usually is the largest source of greenhouse gas emissions. Network-level analyses from several states demonstrate the large scale of EFC: 1 billion gallons of fuel on California's busiest roads over a five-year period. Minimizing EFC can be accomplished by changing the way we design and maintain pavements to maximize smoothness and stiffness.



Jim Mack Director Infrastructure -Market Development

Cemex

Improving Pavement Resiliency: A Case for Concrete Pavements to **Counter Act Flooding Impacts**

THE FUTURE OF FREIGHT TRANSPORTATION

Flooding tops the list of climate change hazards having a consequential impact on pavement performance; yet when we design pavements, we still assume that the future climate conditions will resemble the past. This is a poor assumption. Furthermore, when a natural flood disaster does occur, often times the focus is on the immediate impacts of a washout during the flooding. While this is important, when looking at pavement's resiliency, one also needs to recognize that damage occurs at two different times: Immediately when the pavement is first exposed to the flood; and secondly after the flood and over time when the pavement is loaded in its weakened state often when rescue, emergency response and recovery activities are taking place.

This presentation will expand on this concept and provide direction on how to mitigate pavement damage due to flooding.



Tyler Ley Professor and Gilbert, School of Civil & **Environmental** Engineering **Oklahoma State**

University

This presentation presents a plan on how autonomous vehicles will save our roads. This will be achieved by creating separated truck corridors that

How can autonomous vehicles save our roads?

can allow autonomous trucks to travel together and be powered by overhead electrical lines. This will be a combination of technologies that can help relieve challenges in deteriorating roads, relieve the shortage of long haul trucking drivers, allow autonomous vehicles an entry to the transportation market, resolve the limitations of a limited range of electric vehicles, Cooper, W&W Steel Chair reduce traffic-related congestion and delays for the traveling public, and reduce the 7% of greenhouse gas emissions from long haul trucking vehicles.

11:00-12:30 | SESSION 5 | LOCAL ROADS - ROUND TABLE DISCUSSION



Moderator **Brian Killingsworth** Executive Vice President **National Ready Mixed Concrete Association**

Introduction of the Streets and

Local Road Design Guide Project

safer in a dense urban environment.

Concrete pavements can provide long term solutions

to streets and local roads. Intersections, bus stops and

turn lanes often need regular maintenance as acceler-

ation and deceleration of traffic can cause rutting and

stress on pavements. Concrete will also be cooler and



Roger Schmitt Director of District and Local Road Transportation Engineering Florida Concrete &

Products Association

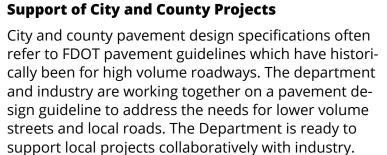


Director of Technical Services **American Concrete Pavement Association**

PavementDesigner.org for local roads

PavementDesigner.org is a free Online tool for designing concrete and cement-based paving solutions and it is also featured in the new Streets and Local Road Design Guide. PavementDesigner allows users to design parking lots, streets and local roads, and inter modal facilities. In addition, PavementDesigner features designs for conventional jointed plain concrete pavement (JPCP) as well as concrete overlays, roller-compacted concrete pavement (RCC), and cement-treated bases and subgrades. This presentation will give a brief overview of the tool while going through an example of how to design a concrete pavement.









Dana Gillette Principal Associate

Erdman Anthony



Phoebe Cuevas Molina

Erdman Anthony



Terrence Bailey Director of Public Works City of Riviera Beach

Reducing Sea Level Rise Impacts on Low Lying Roads

The team designed sustainable infrastructure to withstand sea-level rise in this waterfront neighborhood on Singer Island. The water, sewer, pavement, and drainage were original systems and all were replaced. The asphalt roads were in poor condition with ponding complaints. Research showed that concrete roadways better survived flooding which are expected in the future. A major challenge was keeping the community informed through community meetings and written and verbal notifications.









